

This is a preview of "ISO 18273:2015". Click here to purchase the full version from the ANSI store.

Second edition
2015-11-15

Welding consumables — Wire electrodes, wires and rods for welding of aluminium and aluminium alloys — Classification

Produits consommables pour le soudage — Fils-électrodes, fils et baguettes pour le soudage de l'aluminium et les alliages d'aluminium — Classification



Reference number
ISO 18273:2015(E)

This is a preview of "ISO 18273:2015". Click here to purchase the full version from the ANSI store.



COPYRIGHT PROTECTED DOCUMENT

© ISO 2015, Published in Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

This is a preview of "ISO 18273:2015". Click here to purchase the full version from the ANSI store.

Contents

Page

Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Classification	1
4 Symbols and requirements	5
4.1 Symbols for the product form	5
4.2 Symbol for the chemical composition	5
5 Mechanical properties of the weld metal	5
6 Chemical analysis	5
7 Rounding procedure	5
8 Retest	5
9 Technical delivery conditions	6
10 Designation	6

This is a preview of "ISO 18273:2015". Click here to purchase the full version from the ANSI store.

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 44, *Welding and allied processes*, Subcommittee SC 3, *Welding consumables*.

This second edition cancels and replaces the first edition (ISO 18273:2004), which has been technically revised.

Requests for official interpretations of any aspect of this International Standard should be directed to the Secretariat of ISO/TC 44/SC 3, through your national standards body, a complete listing of which can be found at www.iso.org.

This is a preview of "ISO 18273:2015". Click here to purchase the full version from the ANSI store.

Introduction

For aluminium welding consumables, there is no unique relationship between the product form (solid wire or rod) and the welding process used (e.g. gas shielded metal arc welding, gas tungsten arc welding, plasma arc welding, or other welding processes). For this reason, the solid wires or rods can be classified on the basis of any of the above product forms and can be used as appropriate for more than one of the above processes.