

This is a preview of "ISO 19675:2017". [Click here to purchase the full version from the ANSI store.](#)

First edition  
2017-01

---

---

## Non-destructive testing — Ultrasonic testing — Specification for a calibration block for phased array testing (PAUT)

*Essais non destructifs — Contrôle par ultrasons — Spécifications relatives au bloc d'étalonnage pour la technique multiéléments*



Reference number  
ISO 19675:2017(E)

© ISO 2017

This is a preview of "ISO 19675:2017". Click [here](#) to purchase the full version from the ANSI store.



**COPYRIGHT PROTECTED DOCUMENT**

© ISO 2017, Published in Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Ch. de Blandonnet 8 • CP 401  
CH-1214 Vernier, Geneva, Switzerland  
Tel. +41 22 749 01 11  
Fax +41 22 749 09 47  
copyright@iso.org  
www.iso.org

This is a preview of "ISO 19675:2017". [Click here to purchase the full version from the ANSI store.](#)

## Contents

	Page
<b>Foreword</b> .....	<b>iv</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 Abbreviated terms</b> .....	<b>1</b>
<b>5 Manufacture</b> .....	<b>2</b>
5.1 Steel .....	2
5.2 Pre-machining and heat treatment .....	2
5.2.1 Raw blocks .....	2
5.2.2 Heat treatment .....	2
5.2.3 Checking prior to final machining .....	2
5.3 Final machining .....	3
5.3.1 Dimensions and surface finish .....	3
5.3.2 Reference marks .....	3
5.3.3 Velocity checks .....	3
<b>6 Marking</b> .....	<b>3</b>
<b>7 Declaration of conformity</b> .....	<b>6</b>
<b>8 Possible modifications to phased array calibration block</b> .....	<b>6</b>
<b>Annex A (normative) Determination of material anisotropy</b> .....	<b>8</b>
<b>Annex B (informative) Description of possible uses of the PAUT calibration block</b> .....	<b>13</b>
<b>Bibliography</b> .....	<b>19</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/IIW, *International Institute of Welding*, Commission V.

Requests for official interpretations of any aspect of this document should be directed to the ISO Central Secretariat, who will forward them to the IIW Secretariat for an official response.