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Test conditions for numerically controlled broaching machines — Testing of accuracy — Vertical surface type broaching machines

Conditions d'essai des machines à brocher à commande numérique — Contrôle de l'exactitude — Machines verticales à brocher

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Foreword

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This document was prepared by Technical Committee ISO/TC 39, *Machine tools*, Subcommittee SC 2, *Test conditions for metal cutting machine tools*.

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Introduction

Most numerically controlled broaching machines are classified into two categories characterized by their particular configuration:

1) vertical surface type machines;

2) horizontal surface type machines.

The main application of numerically controlled surface type broaching machines is for generating slots and grooves in turbine disks.

The object of this document is to supply information as wide and comprehensive as possible on tests on numerically controlled broaching machines which can be carried out for comparison, acceptance, maintenance or any other purposes.