

This is a preview of "ISO 19880-3:2018". Click here to purchase the full version from the ANSI store.

First edition
2018-06

Gaseous hydrogen — Fuelling stations —

Part 3: Valves

*Carburant d'hydrogène gazeux — Stations-service —
Partie 3: Vannes*



Reference number
ISO 19880-3:2018(E)

© ISO 2018

This is a preview of "ISO 19880-3:2018". Click here to purchase the full version from the ANSI store.



COPYRIGHT PROTECTED DOCUMENT

© ISO 2018

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Fax: +41 22 749 09 47
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

This is a preview of "ISO 19880-3:2018". Click here to purchase the full version from the ANSI store.

Contents

	Page
Foreword	vii
Introduction	viii
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 General requirements	3
4.1 General	3
4.2 Intended use	3
4.3 Material requirements	3
4.4 Product quality	4
5 General test methods	4
5.1 General	4
5.2 Test conditions	4
5.2.1 Test sample	4
5.2.2 Pressure	5
5.2.3 Normal test temperature	5
5.2.4 Specified test temperature	5
5.2.5 Test media	5
5.2.6 Test sequence	5
5.3 Hydrogen gas pressure cycle test	5
5.3.1 General	5
5.3.2 Test method	5
5.4 Leakage	6
5.4.1 General	6
5.4.2 External leakage test	6
5.4.3 Internal leakage test	6
5.5 Worst case fault pressure cycle test	6
5.6 Proof pressure test	6
5.7 Hydrostatic strength test	7
5.7.1 Test pressure	7
5.7.2 Test method	7
5.8 Excess torque resistance test	7
5.9 Bending moment test	7
5.10 Non-metallic materials test	9
5.10.1 General	9
5.10.2 Test method	9
5.11 Cold gas in warm valve test	9
6 Check valves	10
6.1 Applicability	10
6.2 Hydrogen gas pressure cycle test	10
6.3 External leakage test	10
6.4 Internal leakage test	10
6.5 Worst case fault pressure cycle test	11
6.6 Proof pressure test	11
6.7 Hydrostatic strength test	11
6.8 Excess torque resistance test	11
6.9 Bending moment test	11
6.10 Non-metallic material test	11
7 Excess flow valves	11
7.1 General	11
7.2 Tests	11
7.2.1 Classification	11

This is a preview of "ISO 19880-3:2018". Click here to purchase the full version from the ANSI store.

7.2.2	Applicability	11
7.2.3	Hydrogen gas pressure cycle test.....	12
7.2.4	External leakage test.....	12
7.2.5	Internal leakage test	12
7.2.6	Worst case fault pressure test	12
7.2.7	Proof pressure test	12
7.2.8	Hydrostatic strength test	12
7.2.9	Excess torque resistance test.....	12
7.2.10	Bending moment test.....	12
7.2.11	Non-metallic material test.....	13
7.2.12	Operation cycle test.....	13
7.2.13	Operation test.....	13
7.2.14	Pressure impulse test.....	13
8	Flow control valves	13
8.1	General.....	13
8.2	Tests.....	13
8.2.1	Applicability	13
8.2.2	Hydrogen gas pressure cycle test.....	14
8.2.3	External leakage test.....	14
8.2.4	Worst case fault pressure test	14
8.2.5	Proof pressure test	14
8.2.6	Hydrostatic strength test	14
8.2.7	Excess torque resistance test.....	14
8.2.8	Bending moment test.....	14
8.2.9	Non-metallic material test.....	14
8.2.10	Operation test under full pressure load	14
9	Hose breakaway devices	15
9.1	Specific design requirements	15
9.1.1	General.....	15
9.1.2	Electrical conductivity	15
9.1.3	Containment of/controlled relieving of hydrogen when uncoupled	15
9.1.4	Separation.....	15
9.2	Tests.....	15
9.2.1	Applicability	15
9.2.2	Hydrogen gas pressure cycle test.....	16
9.2.3	External leakage test.....	16
9.2.4	Worst case fault pressure test	16
9.2.5	Proof pressure test	16
9.2.6	Hydrostatic strength test	17
9.2.7	Excess torque resistance test.....	17
9.2.8	Bending moment test.....	17
9.2.9	Non-metallic material test.....	17
9.2.10	Separation test	17
9.2.11	Impact test (Applicable to rigid-mount devices).....	18
9.2.12	Drop test.....	19
9.2.13	Twisting test.....	20
9.2.14	Cold gas in warm valve test.....	20
10	Manual valves	21
10.1	Construction and assembly	21
10.2	Tests.....	21
10.2.1	Applicability	21
10.2.2	Hydrogen gas pressure cycle test.....	21
10.2.3	External leakage test.....	21
10.2.4	Internal leakage test	21
10.2.5	Worst case fault pressure test	21
10.2.6	Proof pressure test	21
10.2.7	Hydrostatic strength test	22

This is a preview of "ISO 19880-3:2018". Click here to purchase the full version from the ANSI store.

10.2.8	Excess torque resistance test.....	22
10.2.9	Bending moment test.....	22
10.2.10	Non-metallic material test.....	22
10.2.11	Maximum flow shut-off test.....	22
10.2.12	Operation test.....	22
10.2.13	Excess torque operation test.....	22
11	Pressure safety valves (PSV).....	23
11.1	Applicability	23
11.2	Hydrogen gas pressure cycle test	23
11.3	PSV leakage tests.....	23
11.3.1	External leakage test.....	23
11.3.2	Seat leakage test	23
11.4	Worst case fault pressure test	24
11.5	Proof pressure test.....	24
11.6	Hydrostatic strength test.....	24
11.7	Excess torque resistance test.....	24
11.8	Bending moment test.....	24
11.9	Non-metallic material test.....	24
11.10	Operation test.....	24
12	Shut-off valves	25
12.1	Classification	25
12.2	Construction and assembly	25
12.3	Tests.....	25
12.3.1	Applicability.....	25
12.3.2	Hydrogen gas pressure cycle test.....	26
12.3.3	External leakage test.....	26
12.3.4	Internal leakage test	26
12.3.5	Worst case fault pressure test	26
12.3.6	Proof pressure test	26
12.3.7	Hydrostatic strength test.....	27
12.3.8	Excess torque resistance test.....	27
12.3.9	Bending moment test.....	27
12.3.10	Non-metallic material test.....	27
12.3.11	Operation test under full pressure load	27
12.3.12	Maximum flow shut-off test.....	27
12.3.13	Cold gas in warm valve test.....	27
13	Marking.....	28
13.1	Marking information	28
13.2	Marking method.....	28
14	Component literature	28
Bibliography		30

This is a preview of "ISO 19880-3:2018". Click here to purchase the full version from the ANSI store.

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by ISO/TC 197, *Hydrogen technologies*.

A list of all parts in the ISO 19880 series can be found on the ISO website.

This is a preview of "ISO 19880-3:2018". Click here to purchase the full version from the ANSI store.

Introduction

Over the course of several years, international efforts have been initiated for the development of regulations, codes and standards that are required for the introduction of hydrogen energy systems. Hydrogen has unique properties and therefore presents unique safety concerns.

One of the many hydrogen energy applications is the automobile sector for which commercialization begun recently. For the success of this application, however, hydrogen infrastructure for fuelling vehicles is as essential as the hydrogen vehicles themselves. Thus, the development of safety standards for fuelling stations and components is of paramount importance.

This document provides safety performance requirements and test methods for valves to be used in gaseous hydrogen environment. Valves are critical to the safety of hydrogen fuelling stations, because they control the flow of gaseous hydrogen, shut it down in an emergency and, at the same time, may become a potential source of hydrogen release or leakage.

This document will facilitate the development of hydrogen infrastructure that is needed to pave a way for the widespread deployment of hydrogen-fuelled vehicles. Benefits to be gained by the implementation of this document include: the establishment of a certain level of safety performance for valves, a safety-critical component; the streamlining of the design and construction processes for fuelling stations by providing standardized components; and the promotion of public acceptance of hydrogen stations through the transparency of the international standardization processes.

This document is based on the Canadian Standards Association references CSA HGV3.1-2013, ANSI/CSA HGV 4.4-2013, ANSI/CSA HGV 4.6-2013 and ANSI/CSA HGV 4.7-2013.

This document is not intended to exclude any specific technologies that meet the performance requirements herein.

This document is to be applied in conjunction with other International Standards relevant to hydrogen fuelling stations and components.