# INTERNATIONAL

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# Liquid pumps and pump units — Noise test code — Grades 2 and 3 of accuracy

Pompes et groupes motopompes pour liquides — Code d'essai acoustique — Classes de précision 2 et 3



Reference number ISO 20361:2007(E)

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## **Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 20361 was prepared by Technical Committee ISO/TC 115, Pumps.

This corrected version of ISO 20361:2007 incorporates the removal of "FDIS" from the footer on the cover page and from the header on succeeding pages.

## Introduction

The noise emitted by a pump unit can be radiated by the casing of the pump, the driving system (e.g. motor, gear box, coupling), the piping system and all the connected structures.

On site, the perceived noise can be significantly increased by reverberation effects or by the radiation of extraneous sources.

Depending on the type of pump it may be useful to know

- a) the noise of the pumping system (including piping);
- b) the noise of the pump unit, including the driver and the transmission elements but excluding the noise of the piping system;
- c) the noise emitted by the pump alone, excluding the noise from the driver, transmission elements and the pipings;
- d) the noise emitted by each of those elements in respect to a given requirement or in view of an efficient sound proofing of the installation.

This International Standard describes methods for the determination of the noise emitted by a pump unit [case b)] or a pump alone [case c)]. Noise emission is expressed in terms of the sound power level of the machine and the emission sound pressure level at the relevant work station (see 6.2).

This International Standard is intended to enable the manufacturer to

- show the effectiveness of noise reduction.
- declare the noise emission levels.

This International Standard is a type C standard as stated in ISO 12100-1 and ISO 12100-2.

When provisions of this type C standard are different from those which are stated in A or B standards, the provisions of this type C standard take precedence.

The machinery concerned and the extent to which noise is covered are indicated in the scope of this International Standard.