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Second edition
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Paints and varnishes — Determination of stone-chip resistance of coatings —

Part 1: Multi-impact testing

Peintures et vernis — Détermination de la résistance des revêtements aux impacts de cailloux —

Partie 1: Essais de chocs multiples

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Contents

Page

Foreword ... **iv**

Introduction ... **v**

1 Scope ... **1**

2 Normative references ... **1**

3 Terms and definitions ... **1**

4 Principle ... **1**

5 Apparatus ... **2**

6 Materials ... **3**

7 Test panels ... **4**
7.1 Substrate ... 4
7.2 Preparation and coating ... 4
7.3 Thickness of coating ... 4

8 Procedure ... **4**
8.1 Conditioning of the test panels ... 4
8.2 Test conditions ... 4
8.3 Projection of grit ... 4

9 Evaluation ... **5**

10 Precision ... **5**
10.1 Repeatability limit, *r* ... 5
10.2 Reproducibility limit, *R* ... 5

11 Test report ... **6**

Annex A (informative) **Examples of suitable procedures for removing loose paint** ... **10**

Annex B (informative) **Recommended procedure for calibration of test apparatus (examination of the damaged area)** ... **11**

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

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The committee responsible for this document is ISO/TC 35, *Paints and varnishes*, Subcommittee SC 9, *General test methods for paints and varnishes*.

This second edition cancels and replaces the first edition (ISO 20567-1:2005), which has been technically revised with the following main changes:

— a table with the particle size distribution of the grit material has been added;

— a note concerning the use of actual pressure gages has been added to Figure 2;

— the clause on sampling has been deleted;

— the description of suitable methods for removal of loose paint have been transferred to an informative annex as examples and, for the method using adhesive tape, the adhesive strength of the tape is no longer specified;

— this document is revised editorially and the normative references have been updated.

A list of all parts in the ISO 20567 series can be found on the ISO website.

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Introduction

In the automobile industry, multi-layer paint coatings are applied to car bodies for protection. Grit, road-metal and other materials can damage these coatings in such a way that individual layers come off or the whole coating delaminates from the substrate.

Stone chipping can be simulated by means of single- and/or multi-impact tests. ISO 20567-1 describes multi-impact testing; ISO 20567-2 and ISO 20567-3 describe single-impact tests.

NOTE A recommended procedure for calibration of the apparatus is given in Annex B. Note that this annex is informative because the method described in it is not the only one suitable for checking whether a uniform impact pattern is produced.

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