



**International**

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**ISO 22109**

## **Industrial valves — Gearboxes for valves**

*Robinetterie industrielle — Réducteurs pour appareil de robinetterie*

**Second edition  
2026-02**



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CP 401 • Ch. de Blandonnet 8  
CH-1214 Vernier, Geneva  
Phone: +41 22 749 01 11  
Email: [copyright@iso.org](mailto:copyright@iso.org)  
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<b>Foreword</b> .....	<b>iv</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 Classification</b> .....	<b>2</b>
4.1 General.....	2
4.2 Kind of operation.....	2
4.3 Kind of rotation.....	2
<b>5 Design requirements</b> .....	<b>2</b>
5.1 Endurance.....	2
5.2 Structural integrity.....	4
5.3 Self-locking/braking.....	4
5.4 Mechanical advantage.....	4
5.4.1 General.....	4
5.4.2 Manual gearboxes and manual override gearboxes.....	4
5.4.3 Automated gearboxes.....	5
5.5 Environmental conditions.....	5
5.5.1 General.....	5
5.5.2 Altitude.....	5
5.5.3 Enclosure protection.....	5
5.5.4 Corrosion protection.....	5
5.5.5 Vibration, shock and seismic conditions.....	6
5.6 Gearbox attachment.....	6
5.6.1 Part-turn gearboxes.....	6
5.6.2 Multi-turn gearboxes.....	6
5.7 Primary closing direction.....	7
5.8 Other requirements.....	7
5.8.1 Manual operation.....	7
5.8.2 Position indicator for part-turn gearboxes.....	7
5.8.3 End stop for part-turn gearboxes.....	7
5.8.4 Gearing lubricant.....	7
5.8.5 Noise.....	7
<b>6 Optional equipment</b> .....	<b>7</b>
<b>7 Type and production test</b> .....	<b>8</b>
7.1 General.....	8
7.2 Type tests.....	8
7.3 Control of production process.....	8
<b>8 Marking</b> .....	<b>9</b>
8.1 Mandatory markings.....	9
8.2 Optional markings.....	9
<b>9 Documentation</b> .....	<b>10</b>
9.1 General.....	10
9.2 Mandatory documentation.....	10
9.3 Optional documentation.....	10
<b>10 Packaging</b> .....	<b>10</b>
<b>Annex A (normative) Endurance test procedure</b> .....	<b>11</b>
<b>Annex B (informative) Load profiles</b> .....	<b>12</b>
<b>Bibliography</b> .....	<b>14</b>

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This second edition cancels and replaces the first edition (ISO 22109:2020), which has been technically revised.

The main changes are as follows:

- the rated torques 32 001 to 250 000 were added to [Table 2](#);
- the mechanical advantage for gearboxes other than worm gearboxes was added to [5.4.2](#) and [5.4.3](#);
- the mechanical advantage along the stroke has been changed to above 80 % of the initial values in [Clause A.5](#);
- editorial changes were made.

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