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Third edition
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Test code for machine tools —

Part 4: Circular tests for numerically controlled machine tools

Code d'essai des machines-outils —

*Partie 4: Essais de circularité des machines-outils à commande
numérique*



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Foreword

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This document was prepared by Technical Committee ISO/TC 39, *Machine tools*, Subcommittee SC 2, *Test conditions for metal cutting machine tools*.

This third edition cancels and replaces the second edition (ISO 230-4:2005), which has been technically revised.

The main changes are as follows:

- introduction of circular tests with rotary axes;
- application of definitions from ISO 230-1;
- inclusion of precautions when measuring rotary axes in [Annex C](#).

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