First edition 2009-11-15

Machine tools — Ball splines —

Part 1: General characteristics and requirements

Machines-outils — Guidages cannelés à billes — Partie 1: Exigences et caractéristiques générales



Reference number ISO 23848-1:2009(E)

PDF disclaimer

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.



COPYRIGHT PROTECTED DOCUMENT

© ISO 2009

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office Case postale 56 • CH-1211 Geneva 20 Tel. + 41 22 749 01 11 Fax + 41 22 749 09 47 E-mail copyright@iso.org Web www.iso.org Published in Switzerland

Contents

Forewo	ord	iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Classification and grade	2
5 5.1 5.2 5.3 5.4 5.5	Characteristics Groove twist of the spline shaft Spline shaft accuracy Spline outer race mounting accuracy Total radial runout of the spline shaft in relation to the axis of the support journals Hardness	4 4 5
6	Shapes and dimensions	10
7 7.1 7.2	Test methods Test environment Groove twist	10
7.3 7.4 7.5 7.6	Accuracy of the spline shaft Accuracy of the spline outer race mounting Total radial runout of the spline shaft in relation to the axis of the support journals Hardness	11 13 13
7.4 7.5	Accuracy of the spline shaft Accuracy of the spline outer race mounting Total radial runout of the spline shaft in relation to the axis of the support journals	11 13 13 13
7.4 7.5 7.6	Accuracy of the spline shaft Accuracy of the spline outer race mounting Total radial runout of the spline shaft in relation to the axis of the support journals Hardness	11 13 13 15 15
7.4 7.5 7.6 8	Accuracy of the spline shaft Accuracy of the spline outer race mounting Total radial runout of the spline shaft in relation to the axis of the support journals Hardness Inspection.	11 13 13 15 15 15

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 23848-1 was prepared by Technical Committee ISO/TC 39, Machine tools.

ISO 23848 consists of the following parts, under the general title Machine tools — Ball splines:

- Part 1: General characteristics and requirements
- Part 2: Dynamic and static load ratings and rating life

Introduction

The ball spline is a power transmission component based on recirculating balls, which is designed to translate axially while transmitting torque by an anti-friction means. The ball spline is selected for its smooth operation, high speed capability, low friction and high-radial and high-torsional load capacity.

This part of ISO 23848 specifies and standardizes the following characteristics of ball splines:

- the shapes and dimensions;
- the test methods;
- the inspection;
- the designation;
- the marking.

ISO 23848-2 specifies and standardizes the following properties of ball splines:

- the basic static and dynamic load ratings;
- the basic static and dynamic torque ratings;
- the rating life.