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Rubber test mixes — Preparation, mixing and vulcanization — Equipment and procedures

*Mélanges d'essais à base de caoutchouc — Mélangeage, préparation
et vulcanisation — Appareillage et modes opératoires*



Reference number
ISO 2393:2014(E)

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Foreword

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The committee responsible for this document is ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 3, *Raw materials (including latex) for use in the rubber industry*.

This fourth edition cancels and replaces the third edition (ISO 2393:2008), which has been technically revised:

- [7.1](#) has been added stating that the Laboratory Internal Mixer is the preferred equipment;
- 7.2.1.1 has become [7.3.1.1](#); the subclause has been revised to delete the reference to EST8, which is no longer available, and because a control mix for a specific rubber type is not relevant in this International Standard;
- dimensions of the mould cavity have been specified in [8.2.2](#);
- instructions for removing trapped air after inserting the blanks have been added in [8.3.2](#).

This corrected version of ISO 2393:2014 incorporates the following corrections:

- reinstatement of the numbering of subdivisions of subclauses [5.1](#), [5.2](#), [6.2](#), [7.2](#), [7.3.1](#), [7.3.2](#), [7.3.3](#), [8.1](#), [8.3](#), [9.1](#).