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Oil and gas industries including lower carbon energy — Non-metallic materials in contact with media related to oil and gas production —

Part 1: **Thermoplastics**

Industries du pétrole et du gaz y compris les énergies à faible teneur en carbone — Matériaux non-métalliques en contact avec les fluides relatifs à la production pétrole et de gaz —

Partie 1: Matières thermoplastiques



ISO 23936-1:2022(E)

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 67, Oil and gas industries including lower carbon energy, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 12, Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 23936-1:2009), which has been technically revised.

The main changes are as follows:

- added a short-term, single temperature 28-day non-H₂S material stability evaluation as Level 2;
- added a 56-day total duration target for the traditional three temperature Arrhenius material degradation evaluation as Level 3 and this is very similar to the previous edition;
- moved the life estimation analysis requirement to Level 4 and this new section has a 180-day total duration target for the Arrhenius material degradation evaluation;
- added life estimation analysis examples for plastics.

A list of all parts in the ISO 23936 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

Non-metallic materials are used in the petroleum, petrochemical and natural gas industries for a wide range of components. The purpose of this document is to establish requirements and guidelines for systematic and effective planning, for non-metallic material selection to achieve cost effective technical solutions, taking into account possible constraints due to safety and/or environmental issues.

This document will be of benefit to a broad industry group ranging from operators and suppliers to engineers and authorities. It covers relevant generic types of non-metallic material (e.g. thermoplastics, elastomers, thermosetting plastics) and includes the widest range of existing technical experience. Coatings are excluded from the scope of this document.

This document complements the ISO 15156 series on metallic materials in sour service. It differs in the form of guidance provided to the user related to the potential degradation of desired properties when used in equipment for oil and gas production environments. The ISO 15156 series provides application limits and qualification requirements for metallic materials in $\rm H_2S$ -containing environments, which are related solely to relevant environmentally assisted cracking mechanisms.

This document recognizes that a wider range of compounds and parameters influence the degradation of non-metallic materials and thus provides guidance to permit selection of materials for hydrocarbon exploration and production applications based upon stability in appropriate test conditions.