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Fourth edition
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Conveyor belts — Adhesion between constitutive elements — Test methods

*Courroies transporteuses — Adhérence entre éléments constitutifs —
Méthodes d'essai*



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Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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This document was prepared by Technical Committee ISO/TC 41, *Pulleys and belts (including veebelts)*, Subcommittee SC 3, *Conveyor belts*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 188, *Conveyor belts*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This fourth edition cancels and replaces the third edition (ISO 252:2007), which has been technically revised.

The main changes are as follows:

- former [Figure 1](#) was deleted;
- the requirements regarding autographic record of force have been modified (see [7.1](#) and [7.2](#));
- the sentence “Such a separation should be noted, but should not be considered as representative of the adhesion strength.” was deleted (former [6.1](#) and [6.2](#)).

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