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Centre drills for centre holes with protecting chamfer — Type B

Forets à centrer pour centres avec chanfrein de protection — Type B

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ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

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Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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The committee responsible for this document is ISO/TC 29, *Small tools*, Subcommittee SC 2, *Holding tools, adaptive items and interfaces*.

This second edition cancels and replaces the first edition (ISO 2540:1973), of which it constitutes a minor revision, notably with the addition of Annex B, which gives the relationship between the designations of this International Standard and the ISO 13399 series.

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Introduction

This International Standard relates to centre drills and deals only with centre drills for centre holes with protecting chamfer — Type B. It is a continuation of ISO 866 and precedes ISO 2541.

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