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Centre drills for centre holes with radius form — Type R

Forets à centrer pour centres à profil curviligne — Type R

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Foreword

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The committee responsible for this document is ISO/TC 29, *Small tools*, Subcommittee SC 2, *Holding tools, adaptive items and interfaces*.

This second edition cancels and replaces the first edition (ISO 2541:1972), of which it constitutes a minor revision, notably with the addition of Annex B, which gives the relationship between the designations of this International Standard and the ISO 13399 series.

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Introduction

This International Standard relates to centre drills and deals only with centre drills for centre holes with radius — Type R. It is a continuation of ISO 866 and ISO 2540.

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