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Welding and allied processes — Symbolic representation on drawings — Welded joints

*Soudage et techniques connexes — Représentations symboliques sur
les dessins — Assemblages soudés*



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 7, *Representation and terms*.

Any feedback, question or request for official interpretation related to any aspect of this document should be directed to the Secretariat of ISO/TC 44/SC 7 via your national standards body. A complete listing of these bodies can be found at www.iso.org/members.html. Official interpretations, where they exist, are available from this page: <https://committee.iso.org/sites/tc44/home/interpretation.html>.

This fifth edition cancels and replaces the fourth edition (ISO 2553:2013), which has been technically revised. The main changes compared to the previous edition are as follows:

- editorial corrections especially to align with other ISO/TC 44 standards and terminology;
- figures updated to more accurately reflect welds illustrated;
- plug welds in circular and elongated holes (slots) — clarification especially as it relates to slot welds;
- old Figure 5 is now shown as [Table 5](#) for clarity;
- [Clause 6](#) has been revised to reflect Pacific Rim practices.

This corrected version of ISO 2553:2019 incorporates the following corrections:

- in [3.1](#) and [3.2](#), a cross reference to tail ([3.5](#)) has been added;
- in [Table 6](#), item 1.2, the placement of the illustration and the symbol has been corrected by moving the respective figures to the appropriate columns;
- in the NOTE to [Figure 7](#), the sentence "For system B, the dashed line is to be omitted." has been deleted;
- in [Table A.2](#), figures have been revised according to ISO 128-40.

Introduction

The symbols given in this document can be used on technical drawings for welded components. Design-related specifications, such as type, thickness, and length of weld, weld quality, surface treatment, filler material and testing specifications, can be indicated directly at the weld by means of the symbols. The principals of this document can be applied to brazed and soldered joints.

Clarity can be improved by references to collective information in the drawings or references to additional design-related documents.

Preparation for production can require detailed welding-related planning. The type of representation described in this document can be used for this purpose and complemented by additional production-related information (e.g. welding position, welding process, WPS, joint preparation, preheating). This information is often given in production-related documents, such as work schedules or welding procedure specifications (WPS).

Technical drawings are intended to clearly and understandably illustrate design-related specifications. Welding-related drawings are prepared and checked by specially trained personnel (see ISO 14731).

This document recognizes that there are two different approaches in the global market to designate the arrow side and other side on drawings, and allows for either to be used in isolation, to suit a particular market need. Application of either approach identifies a welding symbol in accordance with this document. The approach in accordance with system A is based on ISO 2553:1992¹⁾. The approach in accordance with system B is based upon standards used by Pacific Rim countries.

1) Withdrawn.