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Third edition  
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## **ISO general purpose metric screw threads — Selected sizes for bolts, screws, studs and nuts**

*Filetages métriques ISO pour usages généraux — Sélection de  
dimensions pour la boulonnerie*



Reference number  
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CH-1214 Vernier, Geneva  
Phone: +41 22 749 01 11  
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## Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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This document was prepared by Technical Committee ISO/TC 1, *Screw threads*.

This third edition cancels and replaces the second edition (ISO 262:1998), which has been technically revised.

The main changes are as follows:

- all reference dates in [Clause 2](#) have been deleted, and ISO 68-1, ISO 261 and ISO 965-1 have been moved to the Bibliography;
- the large diameter and pitch combinations, diameter range from 68 mm to 100 mm, in [Table 1](#) have been added;
- [Clause 5](#) has been added.

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