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Second edition  
2015-03-15

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## Assembly tools for screws and nuts — Square drive sockets —

### Part 3: Machine-operated sockets (“non- impact”)

*Outils de manoeuvre pour vis et écrous — Douilles à carré  
conducteur femelle —*

*Partie 3: Douilles à machine (non-impact)*



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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT), see the following URL: [Foreword — Supplementary information](#).

The committee responsible for this document is ISO/TC 29, *Small tools*, Subcommittee SC 10, *Assembly tools for screws and nuts, pliers and nippers*.

This second edition cancels and replaces the first edition (ISO 2725-3:2001), which has been technically revised.

The following main changes have been made with respect to the previous edition:

- a)  $t_{\min}$  has been revised in [Table 1](#), [Table 2](#), and [Table 3](#);

ISO 2725 consists of the following parts, under the general title *Assembly tools for screws and nuts — Square drive sockets*:

- *Part 1: Hand-operated sockets*
- *Part 2: Machine-operated sockets ('impact')*
- *Part 3: Machine-operated sockets ('non-impact')*