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Second edition
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Rubber, unvulcanized — Determinations using a shearing- disc viscometer —

Part 2: Determination of pre-vulcanization characteristics

*Caoutchouc non vulcanisé — Déterminations utilisant un
consistomètre à disque de cisaillement —*

Partie 2: Détermination des caractéristiques de prévulcanisation



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2. www.iso.org/directives

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT), see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 2, *Testing and analysis*.

This second edition cancels and replaces the first edition (ISO 289-2:1994), which has been technically revised. The following changes have been incorporated:

- a calibration schedule has been added in [Annex A](#);
- a precision clause has been moved to [Annex B](#);
- the introductory statements concerning safety and environmental caution have been added;
- the layout of the test report clause has been changed in accordance with ISO/TC 45/SC 2 internal agreements.

ISO 289 consists of the following parts, under the general title *Rubber, unvulcanized — Determinations using a shearing-disc viscometer*:

- *Part 1: Determination of Mooney viscosity*
- *Part 2: Determination of pre-vulcanization characteristics*
- *Part 3: Determination of the Delta Mooney value for non-pigmented, oil-extended emulsion-polymerized SBR*
- *Part 4: Determination of the Mooney stress-relaxation rate*