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Third edition  
2007-12-15

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## **Machine tools — Test conditions for testing the accuracy of boring and milling machines with horizontal spindle —**

Part 2:

### **Machines with movable column and fixed table**

*Machines-outils — Conditions d'essai pour le contrôle de l'exactitude des machines à aléser et à fraiser à broche horizontale —*

*Partie 2: Machines à montant mobile et à table fixe*



Reference number  
ISO 3070-2:2007(E)

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Published in Switzerland

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 3070-2 was prepared by Technical Committee ISO/TC 39, *Machine tools*, Subcommittee SC 2, *Test conditions for metal cutting machine tools*.

This third edition cancels and replaces ISO 3070-0:1982 and ISO 3070-3:1997, of which it constitutes a technical revision.

ISO 3070 consists of the following parts, under the general title *Machine tools — Test conditions for testing the accuracy of boring and milling machines with horizontal spindle*:

- *Part 1: Machines with fixed column and movable table*
- *Part 2: Machines with movable column and fixed table*
- *Part 3: Machines with movable column and movable table*

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## Introduction

It is generally accepted that horizontal spindle boring and milling machines fall into three categories characterized by their particular configuration:

- a) machines with fixed column and movable table;
- b) machines with movable column and fixed table;
- c) machines with movable column and movable table.

In the past, all these types of machines and associated terminology were described in ISO 3070-0:1982. The relevant accuracy tests were described in ISO 3070-2:1997, ISO 3070-3:1997, and ISO 3070-4:1998 respectively. However, ISO/TC 39/SC 2 decided to integrate the descriptions and the terminology of these machines into appropriate parts of ISO 3070 describing the accuracy tests and to renumber the parts of this series accordingly.