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Third edition
2013-05-01

Subland twist drills for holes prior to tapping screw threads

Forets étagés pour avant-trous de taraudage



Reference number
ISO 3438:2013(E)

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Published in Switzerland

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

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The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 3438 was prepared by Technical Committee ISO/TC 29, *Small tools*, Subcommittee SC 2, *High speed steel cutting tools and their attachments*.

This third edition cancels and replaces the second edition (ISO 3438:2003), of which it constitutes a minor revision with the following changes:

- merging of ISO 3438:2003 and ISO 3439:2003 into a single standard;
- adding of an informative annex giving the relationship between the symbols of this document and the symbols according to the ISO 13399 series.