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**Plastics hoses — Helical-thermoplastic-reinforced thermoplastics hoses for suction and discharge of aqueous materials — Specification**

*Tuyaux en plastiques — Tuyaux thermoplastiques à renforcement thermoplastique en spirale pour aspiration et refoulement de matières aqueuses — Spécifications*

**ISO 3994**

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**Fifth edition  
2026-03**



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Published in Switzerland

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This document was prepared by Technical Committee ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 1, *Rubber and plastics hoses and hose assemblies*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 218, *Rubber and plastics hoses and hose assemblies*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This fifth edition cancels and replaces the fourth edition (ISO 3994:2014), which has been technically revised.

The main changes compared to the previous edition are as follows:

- addition of nominal size 19 in [Table 6](#);
- changes to [Table D.1](#);
- deletion of the production test in Annex E.

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