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Hexagon head bolts — Product grade B — Reduced shank (shank diameter \approx pitch diameter)

Boulons à tête hexagonale — Classe de produit B — Tige réduite (diamètre de tige \approx diamètre sur flanc de filet)

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FOREWORD

ISO (the International Organization for Standardization) is a worldwide federation of national standards institutes (ISO member bodies). The work of developing International Standards is carried out through ISO technical committees. Every member body interested in a subject for which a technical committee has been set up has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 4015 was developed by Technical Committee ISO/TC 2, *Fasteners*, and was circulated to the member bodies in December 1977.

It has been approved by the member bodies of the following countries :

Australia	Hungary	Poland
Belgium	India	Romania
Canada	Ireland	South Africa, Rep. of
Chile	Israel	Spain
Czechoslovakia	Korea, Rep. of	Sweden
Denmark	Mexico	USA
Egypt, Arab Rep. of	Netherlands	Yugoslavia
Finland	New Zealand	
Germany, F.R.	Norway	

The member bodies of the following countries expressed disapproval of the document on technical grounds :

France
United Kingdom
USSR

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0 INTRODUCTION

This International Standard is part of the complete ISO product standards series on hexagon drive fasteners. The series comprises :

- a) Hexagon head bolts (ISO 4014, ISO 4015 and ISO 4016)
 - b) Hexagon head screws (ISO 4017 and ISO 4018)
 - c) Hexagon nuts (ISO 4032, ISO 4033, ISO 4034, ISO 4035 and ISO 4036)
 - d) Hexagon flanged bolts
 - e) Hexagon flanged screws
 - f) Hexagon flanged nuts
 - g) Structural bolting
- } (in preparation)

1 SCOPE AND FIELD OF APPLICATION

This International Standard gives specifications for hexagon head bolts with metric dimensions and thread diameters from 3 up to and including 20 mm, with reduced shank (shank diameter \approx pitch diameter), of product grade B.

If, in special cases, specifications other than those listed in this International Standard are required, it is recommended that they should be selected from existing International Standards, for example ISO 261, ISO 888, ISO 898, ISO 965.

2 REFERENCES

ISO 261, *ISO general purpose metric screw threads — General plan.*

ISO 888, *Bolts, screws and studs — Nominal lengths, and thread lengths for general purpose bolts.*

ISO 898, *Mechanical properties of fasteners.*

ISO 965, *ISO general purpose metric screw threads — Tolerances.*

ISO 3506, *Corrosion-resistant stainless steel fasteners — Specifications.*¹⁾

ISO 4759/1, *Tolerances for fasteners — Part 1: Bolts, screws and nuts with thread diameters $\geq 1,6 \leq 150$ mm and product grades A, B and C.*

1) At present at the stage of draft.