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Second edition
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Packaging — Complete, filled transport packages — General rules for the compilation of performance test schedules

*Emballages — Emballages d'expédition complets et pleins —
Règles générales pour l'établissement de programmes d'essais de
performance*



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Foreword

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This document was prepared by Technical Committee ISO/TC 122, *Packaging*, Subcommittee SC 3, *Performance requirements and tests for means of packaging, packages and unit loads (as required by ISO/TC 122)*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

This second edition cancels and replaces the first edition (ISO 4180:2009) which has been technically revised. The main changes compared to the previous edition are as follows:

- the test item in the test schedule can now be selected by agreement of the stakeholders depending on the expected or existing transportation process and hazards;
- in [6.4](#), the test conditions have been reviewed and revised by the distance and condition of transportation;
- in [6.5](#), a new Level-4 has been added for well controlled handling;
- in [6.6](#), the test conditions have been reviewed and revised; they can be changed or selected depending on the storage conditions by the agreement of stakeholders.