



## ISO 4437-2

# Plastics piping systems for the supply of gaseous fuels — Polyethylene (PE) —

## Part 2: Pipes

*Systèmes de canalisations en plastique pour la distribution de  
combustibles gazeux — Polyéthylène (PE) —*

*Partie 2: Tubes*

Second edition  
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This document was prepared by Technical Committee ISO/TC 138, *Plastics pipes, fittings and valves for the transport of fluids*, Subcommittee SC 4, *Plastics pipes and fittings for the supply of gaseous fuels*.

This second edition cancels and replaces the first edition (ISO 4437-2:2014), which has been technically revised.

The main changes are as follows:

- PE 100-RC type materials with enhanced resistance to slow crack growth (SCG) have been added;
- requirements for the compound for identification stripes have been updated;
- the nominal outside diameter range of the pipe has been increased to 800 mm;
- the PE 80 20 °C/100 h control point has been changed to 10 MPa with a note to advise that 9 MPa is applicable if the ISO 9080 data set for a material indicates that a lower value is applicable;
- test methods have been updated and new methods have been added for PE 100-RC materials.

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The ISO 4437 series specifies the requirements for a piping system and its components made from polyethylene (PE) compounds, which is intended to be used for the supply of gaseous fuels.

This document covers the characteristics of pipes.

Requirements and test methods for materials and components, other than pipes, are specified in ISO 4437-1, ISO 4437-3 and ISO 4437-4.

Characteristics for fitness for purpose of the system are covered in ISO 4437-5.

Recommended practice for design, handling and installation is given in ISO/TS 10839.