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International Standard



INTERNATIONAL ORGANIZATION FOR STANDARDIZATION+MEXCHAPOCHAR OFFAHNSALING TO CTAHCAPTUSALUN+ORGANISATION INTERNATIONALE DE NORMALISATION

Cross recesses for screws

Empreintes cruciformes pour vis

First edition - 1983-08-01

Descriptors : fasteners, screws, cruciform recessed screws, dimensions.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of developing International Standards is carried out through ISO technical committees. Every member body interested in a subject for which a technical committee has been authorized has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 4757 was developed by Technical Committee ISO/TC 2, *Fasteners*, and was circulated to the member bodies in December 1981.

It has been approved by the member bodies of the following countries:

| Australia | Germany, F.R. | Norway |
|---------------------|------------------------|-----------------------|
| Austria | Hungary | Poland |
| Belgium | India | Romania |
| Brazil | Ireland | South Africa, Rep. of |
| Canada | Italy | Spain |
| China | Japan | Sri Lanka |
| Czechoslovakia | Korea, Dem. P. Rep. of | Sweden |
| Denmark | Korea, Rep. of | Switzerland |
| Egypt, Arab Rep. of | Mexico | USA |
| Finland | Netherlands | USSR |
| France | New Zealand | |

The member body of the following country expressed disapproval of the document on technical grounds:

United Kingdom

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Cross recesses for screws

1 Scope and field of application

This International Standard defines two types of cross recesses for screws:

- recess type H;
- recess type Z.

Included in this International Standard is a method of penetration gauging for both types.