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## Laminate flooring — Topical moisture resistance — Assembled joint

*Sol stratifié — Résistance à l'humidité superficielle – joint assemblé*



Reference number  
ISO 4760:2022(E)

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## Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 219, *Floor coverings*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## Introduction

The purpose of this document is to evaluate small occasional topical moisture spill resistance properties of a laminate flooring such as e.g. a glass of water falling and spilling then cleaned immediately after. A laminate floor plank/tile is cut into pieces then connected using the profiled locking edges and fastened into an assembled floating “T joint” configuration. The assembled specimen or elements are exposed to surface water, evaluated for surface swell effect, after removing the water as well as after a recovery time period. Evaluation criteria is qualitative, as well as quantitative. The method can also be utilized to evaluate joint leakage, when exposed to surface water.

This document describes how to evaluate and rate the test specimens. It also provides an annex work sheet to log and help assess specimen rating and measurement scores.

Some of the content of this document was already published in NALFA Surface Water Test\_08-01-2019 [1].