



ISO 4954-1

Steels for cold heading and cold extruding — Technical delivery conditions —

**Part 1:
Non-alloy and alloy steels**

*Aciers pour transformation à froid et extrusion à froid —
Conditions techniques de livraison —*

Partie 1: Aciers non alliés et faiblement alliés

**First edition
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Foreword	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	2
4 Classification and designation	3
4.1 Classification.....	3
4.2 Designation.....	3
5 Information to be supplied by the purchaser	3
5.1 Mandatory information.....	3
5.2 Options and/or supplementary or special requirements.....	4
5.3 Ordering example.....	4
6 Manufacturing process	5
6.1 General.....	5
6.2 Deoxidation.....	5
6.3 Heat-treatment condition and surface condition at delivery.....	5
6.3.1 Heat-treatment condition.....	5
6.3.2 Particular surface conditions.....	5
6.4 Traceability of the cast.....	5
6.5 Statistical evaluation.....	5
7 Requirements	6
7.1 Chemical composition, mechanical properties and hardenability.....	6
7.1.1 General.....	6
7.1.2 Chemical composition.....	6
7.1.3 Mechanical properties.....	7
7.1.4 Hardenability (only applicable to steel grades of Annexes B and C).....	7
7.2 Grain size.....	7
7.3 Carbide spheroidization.....	7
7.4 Non-metallic inclusions.....	7
7.4.1 Microscopic inclusions.....	7
7.4.2 Macroscopic inclusions.....	8
7.5 Internal soundness.....	8
7.6 Aptitude to cold forming.....	8
7.7 Surface quality.....	8
7.7.1 General.....	8
7.7.2 Wire rod.....	8
7.7.3 Bars.....	8
7.7.4 Bright products and wire.....	8
7.7.5 Removal of surface discontinuities.....	8
7.7.6 Non-destructive testing of the surface.....	9
7.8 Decarburization.....	9
7.8.1 Decarburization applicable for steels of Annexes B and C	9
7.8.2 Decarburization applicable for steels of Annex A	9
7.9 Shape, dimensions and tolerances.....	9
8 Inspection	9
8.1 Testing procedures and types of documents.....	9
8.2 Summary of specific inspection and frequency of testing.....	10
9 Preparation of samples and test pieces	10
9.1 Selection and preparation of samples for product analysis.....	10
9.2 Selection and preparation of samples and test pieces for the mechanical test.....	11
10 Test methods	12
10.1 Chemical analysis.....	12

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10.3.1	Verification of hardenability.....	13
10.3.2	Verification of core hardness.....	13
10.4	Non-destructive testing.....	13
10.5	Aptitude to cold forming — Upsetting test.....	13
10.6	Visual and dimensional tests.....	14
10.7	Retests.....	14
11	Surface treatment, marking and packaging.....	14
11.1	Surface treatment and temporary corrosion protection.....	14
11.2	Marking.....	14
11.3	Packaging.....	14
Annex A	(normative) Specific requirements for cold heading and cold extruding steels not intended for heat treatment after cold working.....	15
Annex B	(normative) Specific requirements for cold heading and cold extruding case-hardening steels.....	19
Annex C	(normative) Specific requirements for cold heading and cold extruding steels for quenching and tempering.....	31
Annex D	(normative) Supplementary or special requirements.....	49
Annex E	(informative) Designation of steels given in Annexes A, B and C and the comparable grades covered in various designation systems.....	53
Bibliography	56

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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 4, *Heat treatable and alloy steels*.

This first edition of ISO 4954-1, together with ISO 4954-2, cancels and replaces ISO 4954:2022, which has been technically revised.

The main changes are as follows:

- the following steel grades were added: 15B2, 20MnCr5, 42Mn6, 40MnB6
- Annex [D.4](#) was extended to method K of SEP 1571-2.

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