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## Steels for cold heading and cold extruding

*Aciers pour transformation à froid et extrusion à froid*



Reference number  
ISO 4954:2022(E)

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CH-1214 Vernier, Geneva  
Phone: +41 22 749 01 11  
Email: [copyright@iso.org](mailto:copyright@iso.org)  
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## Foreword

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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 4, *Heat treatable and alloy steels*.

This fifth edition cancels and replaces the fourth edition (ISO 4954:2021), of which it constitutes a minor revision. The changes are as follows:

- the wording in 5.2 c) was corrected;
- in Table F.1 the steel numbers in column 6 were corrected for steel grades 17Cr3, 10NiCr5-4 and X3NiCr18-16 and the steel number for steel grade 20MnB5 was added.

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