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Steel castings — Magnetic particle inspection

Pièces moulées en acier — Contrôle par magnétoscopie



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Foreword

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ISO 4986 was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 11, *Steel castings*.

This second edition cancels and replaces the first edition (ISO 4986:1992), which has been technically revised.

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Introduction

This International Standard complements the general principles of magnetic particle inspection described in ISO 9934-1 for the additional requirements of the foundry industry.

Magnetic particle inspection, as well as any other non-destructive examination, is part of a general or specific assessment of the quality of the casting to be agreed between the purchaser and the manufacturer at the time of acceptance of the order.