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Measurement of fluid flow by means of pressure differential devices inserted in circular-cross section conduits running full —

Part 2: Orifice plates

*Mesure de débit des fluides au moyen d'appareils déprimogènes
insérés dans des conduites en charge de section circulaire —*

Partie 2: Diaphragmes



Reference number
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Contents

Page

Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms, definitions and symbols	1
4 Principles of the method of measurement and computation	2
5 Orifice plates	2
5.1 Description	2
5.2 Pressure tappings	6
5.3 Coefficients and corresponding uncertainties of orifice plates	10
5.4 Pressure loss, Δp	13
6 Installation requirements	15
6.1 General	15
6.2 Minimum upstream and downstream straight lengths for installation between various fittings and the orifice plate	15
6.3 Flow conditioners	20
6.4 Circularity and cylindricality of the pipe	26
6.5 Location of orifice plate and carrier rings	27
6.6 Method of fixing and gaskets	28
Annex A (informative) Tables of discharge coefficients and expansibility [expansion] factors	29
Annex B (informative) Flow conditioners	41
Bibliography	46

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 5167-2 was prepared by Technical Committee ISO/TC 30, *Measurement of fluid flow in closed conduits*, Subcommittee SC 2, *Pressure differential devices*.

This first edition of ISO 5167-2, together with the second edition of ISO 5167-1 and the first editions of ISO 5167-3 and ISO 5167-4, cancels and replaces the first edition of ISO 5167-1:1991, which has been technically revised, and ISO 5167-1:1991/Amd.1:1998.

ISO 5167 consists of the following parts, under the general title *Measurement of fluid flow by means of pressure differential devices inserted in circular-cross section conduits running full*:

- *Part 1: General principles and requirements*
- *Part 2: Orifice plates*
- *Part 3: Nozzles and Venturi nozzles*
- *Part 4: Venturi tubes*

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Introduction

ISO 5167, consisting of four parts, covers the geometry and method of use (installation and operating conditions) of orifice plates, nozzles and Venturi tubes when they are inserted in a conduit running full to determine the flowrate of the fluid flowing in the conduit. It also gives necessary information for calculating the flowrate and its associated uncertainty.

ISO 5167 (all parts) is applicable only to pressure differential devices in which the flow remains subsonic throughout the measuring section and where the fluid can be considered as single-phase, but is not applicable to the measurement of pulsating flow. Furthermore, each of these devices can only be used within specified limits of pipe size and Reynolds number.

ISO 5167 (all parts) deals with devices for which direct calibration experiments have been made, sufficient in number, spread and quality to enable coherent systems of application to be based on their results and coefficients to be given with certain predictable limits of uncertainty.

The devices introduced into the pipe are called "primary devices". The term primary device also includes the pressure tapplings. All other instruments or devices required for the measurement are known as "secondary devices". ISO 5167 (all parts) covers primary devices; secondary devices¹⁾ will be mentioned only occasionally.

ISO 5167 consists of the following four parts.

- a) ISO 5167-1 gives general terms and definitions, symbols, principles and requirements as well as methods of measurement and uncertainty that are to be used in conjunction with ISO 5167-2, ISO 5167-3 and ISO 5167-4.
- b) ISO 5167-2 specifies orifice plates, which can be used with corner pressure tapplings, D and $D/2$ pressure tapplings²⁾, and flange pressure tapplings.
- c) ISO 5167-3 specifies ISA 1932 nozzles³⁾, long radius nozzles and Venturi nozzles, which differ in shape and in the position of the pressure tapplings.
- d) ISO 5167-4 specifies classical Venturi tubes⁴⁾.

Aspects of safety are not dealt with in Parts 1 to 4 of ISO 5167. It is the responsibility of the user to ensure that the system meets applicable safety regulations.

1) See ISO 2186:1973, *Fluid flow in closed conduits — Connections for pressure signal transmissions between primary and secondary elements*.

2) Orifice plates with "vena contracta" pressure tapplings are not considered in ISO 5167.

3) ISA is the abbreviation for the International Federation of the National Standardizing Associations, which was succeeded by ISO in 1946.

4) In the USA, the classical Venturi tube is sometimes called the Herschel Venturi tube.