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Paper and board — Determination of grammage

Papier et carton — Détermination du grammage



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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This document was prepared by Technical Committee ISO/TC 6, *Paper, board and pulps*, Subcommittee SC 2, *Test methods and quality specifications for paper and board*.

This fourth edition cancels and replaces the third edition (ISO 536:2012), which has been technically revised. The main changes compared to the previous edition are as follows:

- several inconsistencies and imprecisions have been addressed e.g. [5.1](#) permits the nominal area of test pieces cut by the cutter to be used in calculating grammage rather than for the area of each test piece to be determined, in certain circumstances, but this was not recognised in subsequent clauses;
- sharper wording in [Clause 8](#) when a reduced test area is used;
- additional information required in [Clause 10](#);
- a more accurate description of the determinate of “as-taken” grammage near top of a reel in [A.2](#).

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