



ISO 5700

**Tractors for agriculture and
forestry — Roll-over protective
structures — Static test method and
acceptance conditions**

*Tracteurs agricoles et forestiers — Structures de protection
contre le retournement — Méthode d'essai statique et conditions
d'acceptation*

**Sixth edition
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Foreword	v
Introduction	vi
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Symbols	6
5 Apparatus	7
5.1 Tolerances.....	7
5.2 Horizontal loading tests.....	7
5.3 Crushing tests.....	9
6 Preparation of tractor and ROPS for testing	10
7 Test procedures	11
7.1 Sequence of tests.....	11
7.1.1 General.....	11
7.1.2 First longitudinal loading.....	11
7.1.3 First crushing test.....	12
7.1.4 Loading from the side.....	12
7.1.5 Second crushing test.....	12
7.1.6 Second longitudinal loading.....	12
7.2 Horizontal loading from rear, front and side.....	12
7.2.1 General requirements for horizontal loading tests.....	12
7.2.2 First longitudinal loading.....	12
7.2.3 Loading from side.....	14
7.3 Crushing tests.....	15
7.3.1 Crushing at rear.....	15
7.3.2 Crushing at front.....	18
7.4 Second longitudinal loading.....	18
8 Determination of seat index point (SIP), seat location and adjustment for test	18
8.1 Seat index point.....	18
8.2 Seat location and adjustment for tests.....	18
9 Clearance zone	19
9.1 Determination of the clearance zone.....	19
9.2 Determination of the clearance zone for tractors with a non-reversible seat.....	20
9.3 Determination of the clearance zone for tractors with a reversible driver's position.....	21
9.4 Optional seats.....	22
10 Acceptance conditions	22
10.1 General.....	22
10.2 Clearance zone.....	22
10.3 Recording permanent deflection.....	23
10.4 Required force.....	23
10.5 Overload test.....	23
10.6 Additional conditions.....	25
10.7 Cold weather embrittlement.....	26
11 Seatbelt anchorage performance	26
12 Labelling	26
13 Applicability to other tractor models and future protective structure modifications	26
13.1 Applicability of the structural test results to other models of tractors.....	26
13.2 Applicability of the structural test results to modified models of the protective structure.....	27

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Annex A (informative) Clearance zone measuring rig	28
Annex B (normative) Optional requirements for providing resistance to brittle fracture of roll-over protective structure at reduced operating temperature	30
Annex C (normative) Test report for roll-over protective structure	32
Bibliography	38

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This document was prepared by Technical Committee ISO/TC 23, *Tractors and machinery for agriculture and forestry*, Subcommittee SC 2, *Common tests*.

This sixth edition cancels and replaces the fifth edition (ISO 5700:2013), which has been technically revised.

The main changes are as follows:

- updated the references to the ISO 630 series;
- replaced the ASTM A370 reference with ISO 148-1;
- tolerances have been incorporated in [Clause 5](#) and subsequent clauses have been renumbered;
- cold weather embrittlement in [subclause 10.7](#) has been updated;
- corrected the key table for [Figure 17](#);
- information on clearance zone measuring rig has been moved to [Annex A](#) and subsequent annexes have been relabelled;
- removed the alternative to use killed or semi-killed steel from [Annex B](#);
- removed Annex C Designation of Maintenance Agency.

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Testing of roll-over protective structures (ROPS) for wheeled or tracked tractors for agriculture and forestry aims at avoiding or limiting risks to the driver resulting from accidental overturning during normal operation (e.g. field work) of the tractor. The strength of the ROPS is tested by applying static loads and a static crushing test to simulate actual loads which can be imposed on the cab or frame when the tractor overturns either to the rear or to the side without free fall. The tests allow observation to be made on the strength of the structure and the attachment brackets to the tractor and also of the tractor parts that can be affected by the load imposed on the structure.

Provision is made to cover both tractors with the conventional forward-facing driver's position only, as well as those with a reversible driver's position. For tractors with a reversible driver's position, a clearance zone is defined to be combined clearance zones for the two driving positions. The point of application of the side loading is determined as the mid-point between the seat index points measured in the two positions.

It is recognized that there can be tractor designs – for example, lawn-mowers, narrow vineyard tractors, low profile tractors used in low buildings with limited overhead clearance orchards, etc., stilt tractors and certain forestry machines such as forwarders – for which this document is not appropriate.

This document specifies technical performance requirements, associated test procedures and performance test report information.

NOTE For narrow tractors, see ISO 12003-1 and ISO 12003-2.