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Second edition  
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**Aerospace — Screws, 100 degrees normal countersunk head, internal offset cruciform ribbed or unribbed drive, normal shank, short or medium length MJ threads, metallic material, coated or uncoated, strength classes less than or equal to 1 100 MPa — Dimensions**

*Aéronautique et espace — Vis à tête fraisée 100 degrés normale, à empreinte cruciforme déportée, avec ou sans saillies antidérapantes, avec tige normale et filetages MJ courts ou de longueur moyenne, en matériau métallique, revêtues ou non revêtues, de classes de résistance inférieures ou égales à 1 100 MPa — Dimensions*



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## Foreword

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 5856 was prepared by Technical Committee ISO/TC 20, *Aircraft and space vehicles*, Subcommittee SC 4, *Aerospace fastener systems*.

This second edition cancels and replaces the first edition (ISO 5856:1991), which has been technically revised.