This is a preview of "ISO 603-1:1999". Click here to purchase the full version from the ANSI store.

First edition 1999-07-15

Bonded abrasive products — Dimensions —

Part 1:

Grinding wheels for external cylindrical grinding between centres

Produits abrasifs agglomérés — Dimensions —

Partie 1: Meules pour rectification cylindrique extérieure entre centres



ISO 603-1:1999(E)

This is a preview of "ISO 603-1:1999". Click here to purchase the full version from the ANSI store.

Contents	Page
1 Scope	1
2 Normative references	2
3 Dimensions	3
3.1 Type 1: Straight grinding wheel	3
3.2 Type 5: Wheel recessed on one side	4
3.3 Type 7: Wheel recessed on both sides	6
3.4 Type 20: Wheel relieved on one side	8
3.5 Type 21: Wheel relieved on both sides	8
3.6 Type 22: Wheel relieved on one side and recessed on the other side	9
3.7 Type 23: Wheel relieved and recessed on one side	9
3.8 Type 24: Wheel relieved and recessed on one side and recessed on the other side	10
3.9 Type 25: Wheel relieved and recessed on one side and relieved on the other side	11
3.10 Type 26: Wheel relieved and recessed on both sides	12
3.11 Type 38: Hubbed wheel	13
3.12 Type 39: Double hubbed wheel	13
4 Designation	15
5 Specifications	15
5.1 Tolerances	15
5.2 Balancing	15
5.3 Marking	15
Bibliography	16

© ISO 1999

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

International Organization for Standardization
Case postale 56 • CH-1211 Genève 20 • Switzerland
Internet iso@iso.ch

Printed in Switzerland

© ISO ISO ISO ISO ISO ISO 603-1:1999(E)

This is a preview of "ISO 603-1:1999". Click here to purchase the full version from the ANSI store.

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 603-1 was prepared by Technical Committee ISO/TC 29, *Small tools*, subcommittee SC 5, *Grinding wheels and abrasives*.

This first edition, together with ISO 603-2:1999 to ISO 603-16:1999, cancels and replaces ISO/R 603:1967, ISO 603-2:1981, ISO 1117:1975, ISO 2220:1972, ISO 2933:1974, ISO 3290:1976 and ISO 3921:1976 as a technical revision of these standards.

ISO 603 consists of the following parts, under the general title Bonded abrasive products — Dimensions:

- Part 1: Grinding wheels for external cylindrical grinding between centres
- Part 2: Grinding wheels for centreless external cylindrical grinding
- Part 3: Grinding wheels for internal cylindrical grinding
- Part 4: Grinding wheels for surface grinding/peripheral grinding
- Part 5: Grinding wheels for surface grinding/face grinding
- Part 6: Grinding wheels for tool and tool room grinding
- Part 7: Grinding wheels for manually guided grinding
- Part 8: Grinding wheels for deburring and fettling/snagging
- Part 9: Grinding wheels for high-pressure grinding
- Part 10: Stones for honing and superfinishings
- Part 11: Hand finishing sticks
- Part 12: Grinding wheels for deburring and fettling on a straight grinder
- Part 13: Grinding wheels for deburring and fettling on a vertical grinder
- Part 14: Grinding wheels for deburring and fettling/snagging on an angle grinder
- Part 15: Grinding wheels for cutting-off on stationary or mobile cutting-off machines
- Part 16: Grinding wheels for cutting-off on hand held power tools