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Calculation of load capacity of spur and helical gears —

Part 5: Strength and quality of materials

*Calcul de la capacité de charge des engrenages cylindriques à
dentures droite et hélicoïdale —*

Partie 5: Résistance et qualité des matériaux



Reference number
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Contents

	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms, definitions and symbols	2
4 Methods for the determination of allowable stress numbers	2
4.1 General	2
4.2 Method A	3
4.3 Method B	3
4.4 Method B _r	3
4.5 Method B _k	3
4.6 Method B _p	3
5 Standard allowable stress numbers — Method B	3
5.1 Application	3
5.2 Allowable stress number (contact), $\sigma_{H \text{ lim}}$	4
5.3 Bending stress number values for $\sigma_{F \text{ lim}}$ and σ_{FE}	5
5.3.1 Nominal stress numbers (bending), $\sigma_{F \text{ lim}}$	5
5.3.2 Allowable stress number (bending), σ_{FE}	5
5.3.3 Reversed bending	5
5.4 Graphs for $\sigma_{H \text{ lim}}$ and $\sigma_{F \text{ lim}}$ and σ_{FE}	6
5.5 Calculation of $\sigma_{H \text{ lim}}$ and $\sigma_{F \text{ lim}}$	6
5.6 Hardening depth of surface hardened gears in finished condition	23
5.6.1 General	23
5.6.2 Case depth of carburized and hardened gears	23
5.6.3 Nitriding hardening depth of nitrided gears	25
6 Requirements for material quality and heat treatment	26
6.1 General aspects	26
6.2 Normalized low carbon or cast steel, plain carbon, unalloyed steels (see Figures 1 and 2)	27
6.3 Black malleable cast iron [see Figures 3 a) and 4 a)]	27
6.4 Other materials [see Figures 3 b), 3 c), 4 b), 4 c), 5 to 16]	27
6.5 Coupon	40
6.6 Mechanical cleaning by shot blasting	41
6.7 Shot peening	41
6.7.1 General	41
6.7.2 Strength enhancement	41
6.7.3 Salvage	41
Annex A (informative) Considerations of size of controlling section for through hardened gearing	43
Annex B (informative) Core hardness coefficients	46
Bibliography	47

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

The committee responsible for this document is ISO/TC 60, *Gears*, Subcommittee SC 2, *Gear capacity calculation*.

This third edition cancels and replaces the second edition (ISO 6336-5:2003), which has been technically revised to reflect current practices throughout the industry.

A list of all parts in the ISO 6336 series can be found on the ISO website.

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Introduction

This document, together with ISO 6336-1, ISO 6336-2, ISO 6336-3 and ISO 6336-6, provides the principles for a coherent system of procedures for the calculation of the load capacity of cylindrical involute gears with external or internal teeth. ISO 6336 is designed to facilitate the application of future knowledge and developments, as well as the exchange of information gained from experience.

Allowable stress numbers, as covered by this document, may vary widely. Such variation is attributable to defects and variations of chemical composition (charge), structure, the type and extent of hot working (e.g. bar stock, forging, reduction ratio), heat treatment, residual stress levels, etc.

Tables summarize the most important influencing variables and the requirements for the different materials and quality grades. The effects of these influences on surface durability and tooth bending strength are illustrated by graphs.

This document covers the most widely used ferrous gear materials and related heat treatment processes. Recommendations on the choice of specific materials, heat treatment processes or manufacturing processes are not included. Furthermore, no comments are made concerning the suitability or otherwise of any materials for specific manufacturing or heat treatment processes.