Third edition 2012-07-01

Wrought aluminium and aluminium alloys — Extruded rods/bars, tubes and profiles —

Part 5:

Round, square and hexagonal bars — Tolerances on shape and dimensions

Aluminium et alliages d'aluminium corroyés — Barres, tubes et profilés filés —

Partie 5: Barres rondes, carrées et hexagonales — Tolérances sur forme et dimensions





COPYRIGHT PROTECTED DOCUMENT

© ISO 2012

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

Con	itents	Page
Foreword		
1	Scope	1
2	Normative references	
3	Terms and definitions	1
4	Materials	
5 5.1 5.2 5.3 5.4 5.5	Tolerances on dimensions Tolerances on diameter and width across flats Circularity of round bars Corner radii of square and hexagonal bars Fixed-length tolerances Squareness of cut ends	2 2 3
6 6.1 6.2 6.3 6.4	Tolerances on shape General Straightness tolerances Convexity/concavity Twist tolerances	3 4 4
6.5	Squareness for square bars	5

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 6362-5 was prepared by Technical Committee ISO/TC 79, *Light metals and their alloys*, Subcommittee SC 6, *Wrought aluminium and aluminium alloys*.

This third edition cancels and replaces the second edition (ISO 6362-5:2001), which has been technically revised.

ISO 6362 consists of the following parts, under the general title *Wrought aluminium and aluminium alloys* — *Extruded rods/bars, tubes and profiles*:

- Part 1: Technical conditions for inspection and delivery
- Part 2: Mechanical properties
- Part 3: Extruded rectangular bars Tolerances on shape and dimensions
- Part 4: Profiles Tolerances on shape and dimensions
- Part 5: Round, square and hexagonal bars Tolerances on shape and dimensions
- Part 6: Round, square, rectangular and hexagonal tubes Tolerances on shape and dimensions
- Part 7: Chemical composition