STANDARD

6410-1

First edition 1993-05-15

Technical drawings — Screw threads and threaded parts —

Part 1: General conventions

Dessins techniques — Filetages et pièces filetées — Partie 1: Conventions générales



Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 6410-1 was prepared by Technical Committee ISO/TC 10, *Technical drawings, product definition and related documentation*, Sub-Committee SC 6, *Mechanical engineering documentation*.

This first edition of ISO 6410-1 cancels and replaces ISO 6410:1981, of which it constitutes a technical revision.

ISO 6410 consists of the following parts, under the general title *Technical* drawings — Screw threads and threaded parts:

- Part 1: General conventions
- Part 2: Screw thread inserts
- Part 3: Simplified representation

Annex A of this part of ISO 6410 is for information only.

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International Organization for Standardization

Introduction

ISO 6410 has been devised to provide a universal means of communication among the various interests involved in the design, manufacture and installation of fasteners.

Requirements within industries vary considerably; in recognition of this fact, ISO 6410 is presented in three parts (see foreword).

Technical drawings — Screw threads and threaded parts —

Part 1:

General conventions

1 Scope

This part of ISO 6410 specifies methods for representing screw threads and threaded parts on technical drawings.

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this part of ISO 6410. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this part of ISO 6410 are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 128:1982, Technical drawings — General principles of presentation.

ISO 129:1985, Technical drawings — Dimensioning — General principles, definitions, methods of execution and special indications.

ISO 225:1983, Fasteners — Bolts, screws, studs and nuts — Symbols and designations of dimensions.

ISO 4753:1983, Fasteners — Ends of parts with external metric ISO thread.

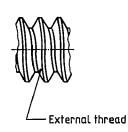
ISO 6410-3:1993, Technical drawings — Screw threads and threaded parts — Part 3: Simplified representation.

3 Representation

3.1 Detailed representation of threads

In certain types of technical product documentation (e.g. publications, user manuals, etc.) the detailed representation of a thread either in a side view or in a section (see figures 1 to 3) may be needed to illustrate single or assembled parts. Neither pitch nor profile of the threads need usually be drawn exactly to scale.

In technical drawings, the detailed representation of threads (see figures 1 to 3) should only be used if absolutely necessary and whenever possible the helix should be represented by straight lines (see figure 2).



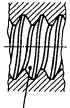


Figure 1