



**ISO 6502-1**

**Rubber — Measurement of  
vulcanization characteristics using  
curemeters —**

**Part 1:  
Introduction**

*Caoutchouc — Mesure des caractéristiques de vulcanisation à  
l'aide de rhéomètres —*

*Partie 1: Introduction*

**Second edition  
2025-07**



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This document was prepared by Technical Committee ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 2, *Testing and analysis*.

This second edition cancels and replaces the first edition (ISO 6502-1:2018), which has been technically revised.

The main changes are as follows:

- description of  $t'_c(50)$  was corrected in [Clause 4](#);
- descriptions of reciprocating types and top hat type dies were deleted.

A list of all parts in the ISO 6502 series can be found on the ISO website.

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An International Standard specifying requirements for the use of oscillating disc curemeters was established in 1977 as ISO 3417.<sup>1)</sup> Later, when various rotorless curemeters were developed and became popular, an International Standard for these instruments was produced as ISO 6502<sup>2)</sup>. However, owing to the differences in geometry and construction of the various available instruments, ISO 6502 was not able to specify such requirements in detail. In 1999, it became clear that a number of different rotorless curemeters were available and that significant developments had taken place and were continuing to do so. Hence, it was concluded that, rather than specify individual rotorless instruments, possibly restricting future developments, a more general document was required. Accordingly, it was decided to provide general guidance and assistance in the design and use of curemeters.

The previous edition of this document (ISO 6502-1:2018) replaced ISO 6502, which was split into subsequent parts, covering oscillating disc curemeters (ISO 6502-2) and rotorless curemeters (ISO 6502-3). ISO 6502-1 covers the general principle required for the measurement of vulcanization characteristics using curemeters.

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1) Withdrawn.

2) Withdrawn.