Second edition 2005-12-15

Metallic materials — Rockwell hardness test —

Part 2:

Verification and calibration of testing machines (scales A, B, C, D, E, F, G, H, K, N, T)

Matériaux métalliques — Essai de dureté Rockwell —

Partie 2: Vérification et étalonnage des machines d'essai (échelles A, B, C, D, E, F, G, H, K, N, T)



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 6508-2 was prepared by Technical Committee ISO/TC 164, *Mechanical testing of metals*, Subcommittee SC 3, *Hardness testing*.

This second edition cancels and replaces the first edition (ISO 6508-2:1999), which has been technically revised.

ISO 6508 consists of the following parts, under the general title Metallic materials — Rockwell hardness test:

- Part 1: Test method (scales A, B, C, D, E, F, G, H, K, N, T)
- Part 2: Verification and calibration of testing machines (scales A, B, C, D, E, F, G, H, K, N, T)
- Part 3: Calibration of reference blocks (scales A, B, C, D, E, F, G, H, K, N, T)

Introduction

Attention is drawn to the fact that, in this part of ISO 6508, the use of hardmetal for ball indenters is considered to be the standard type of Rockwell indenter ball. Steel indenter balls may be continued to be used if specified in a product specification, or by special agreement.