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ISO general purpose screw threads — Basic and design profiles —

Part 1: Metric screw threads

Filetages ISO pour usages généraux — Profil de base et profil nominal —

Partie 1: Filetages métriques



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Foreword

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This document was prepared by Technical Committee ISO/TC 1, *Screw threads*.

This second edition cancels and replaces the first edition (ISO 68-1:1998), which has been technically revised. It also incorporates the Amendment ISO 68-1:1998/Amd 1:2020.

The main changes are as follows:

- “design profiles” has been added in the document title and the first paragraph of the Scope, and [Clause 6](#) has been added;
- a second paragraph has been added in the Scope;
- subclause 3.1 has been deleted;
- [Clause 4](#) has been added.

A list of all parts in the ISO 68 series can be found on the ISO website.

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