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# ISO general purpose screw threads — Basic and design profiles —

## Part 2: Inch screw threads

*Filetages ISO pour usages généraux — Profil de base et profil nominal —*

*Partie 2: Filetages en inches*



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ISO copyright office  
CP 401 • Ch. de Blandonnet 8  
CH-1214 Vernier, Geneva  
Phone: +41 22 749 01 11  
Email: [copyright@iso.org](mailto:copyright@iso.org)  
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## Foreword

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This document was prepared by Technical Committee ISO/TC 1, *Screw threads*.

This second edition cancels and replaces the first edition (ISO 68-2:1998), which has been technically revised. It also incorporates the Amendment ISO 68-2:1998/Amd 1:2020.

The main changes are as follows:

- “design profiles” has been added in the document title and the first paragraph of the Scope, and [Clause 6](#) has been added;
- the second and third paragraphs have been added in the Scope;
- subclause 3.1 has been deleted;
- [Clause 4](#) has been added;
- the number of decimal places has been changed from 9 to 8 for the constants in the basic profile formulae in [Clause 5](#).

A list of all parts in the ISO 68 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).