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# Rubber, vulcanized — Determination of creep in compression or shear

Caoutchouc vulcanisé — Détermination du fluage en compression ou en cisaillement



Reference number ISO 8013:2012(E)

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#### **Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

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The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 8013 was prepared by Technical Committee ISO/TC 45, Rubber and rubber products, Subcommittee SC 2, Testing and analysis.

This third edition cancels and replaces the second edition (ISO 8013:2006), which has been revised to include a calibration schedule for the apparatus used (see Annex B). In addition, the maximum thickness of test pieces for measurement in shear (see 6.2) has been increased from 12 mm to 13 mm.

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### Introduction

When a constant stress is applied to rubber, the deformation is not constant but increases gradually with time; this behaviour is called "creep". Conversely, when rubber is subjected to a constant strain, a decrease in the stress in the material takes place; this behaviour is called "stress relaxation".

The creep test is of particular interest where vulcanized rubbers are used to support a constant load, such as in bearings or mountings.

The processes responsible for creep can be physical or chemical in nature, and under all normal conditions both processes will occur simultaneously. However, at normal or low temperatures and/or short times, creep is dominated by physical processes, whilst at high temperatures and/or long times, chemical processes are dominant. In general, physical creep is found to be directly proportional to logarithmic time, and chemical creep to linear time; but great care has to be taken in extrapolating time/creep curves in order to predict creep after periods considerably longer than those covered by the test, and in using tests at higher temperatures as accelerated tests to give information on creep at lower temperatures.

In addition to the need to specify the temperature intervals and time intervals in a creep test, it is also necessary to specify the initial strain and the previous mechanical history of the test piece, since these might also influence the measured creep, particularly in rubbers containing filler.