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# Reciprocating internal combustion engines — Exhaust emission measurement —

### Part 4:

## Steady-state test cycles for different engine applications

Moteurs alternatifs à combustion interne — Mesurage des émissions de gaz d'échappement —

Partie 4: Cycles d'essai en régime permanent pour différentes applications des moteurs



Reference number ISO 8178-4:2007(E)

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#### **Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 8178-4 was prepared by Technical Committee ISO/TC 70, *Internal combustion engines*, Subcommittee SC 8, *Exhaust gas emission measurement*.

This second edition cancels and replaces the first edition (ISO 8178-4:1996) which has been technically revised.

ISO 8178 consists of the following parts, under the general title *Reciprocating internal combustion engines* — *Exhaust emission measurement*:

- Part 1: Test-bed measurement of gaseous and particulate exhaust emissions
- Part 2: Measurement of gaseous and particulate exhaust emissions under field conditions
- Part 3: Definitions and methods of measurement of exhaust gas smoke under steady-state conditions
- Part 4: Steady-state test cycles for different engine applications
- Part 5: Test fuels
- Part 6: Report of measuring results and test
- Part 7: Engine family determination
- Part 8: Engine group determination
- Part 9: Test cycles and test procedures for test bed measurement of exhaust gas smoke emissions from compression ignition engines operating under transient conditions
- Part 10: Test cycles and test procedures for field measurement of exhaust gas smoke emissions from compression ignition engines operating under transient conditions
- Part 11: Test-bed measurement of gaseous and particulate exhaust emissions from engines used in nonroad mobile machinery under transient test conditions

In this corrected version of ISO 8178-4:2007, in Table 7, the weighting factors for mode numbers 1 and 2 have been changed to 0,15 and 0,25, respectively.

#### Introduction

In comparison with engines for on-road applications, engines for off-road use are made in a much wider range of power output and configuration and are used in a great number of different applications.

The objective of this part of ISO 8178 is to rationalize the test procedures for off-road engines in order to simplify and make more cost effective the drafting of legislation, the development of engine specifications and the certification of engines to control gaseous and particulate emissions.

This part of ISO 8178 embraces three concepts in order to achieve the objectives.

The first principle is to group applications with similar engine operating characteristics in order to reduce the number of test cycles to a minimum, but ensure that the test cycles are representative of actual engine operation.

The second principle is to express the emissions results on the basis of brake power as defined in ISO 8178-1:2006, 3.9. This ensures that alternative engine applications do not result in a multiplicity of tests.

The third principle is the incorporation of an engine family concept in which engines with similar emission characteristics and of similar design may be represented by the highest emitting engine within the group.