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Second edition  
2000-03-01

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## General purpose bolts and screws — Metric series — Radii under the head

*Vis d'application générale — Série métrique — Rayon d'arrondi sous tête*



Reference number  
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## Foreword

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

International Standard ISO 885 was prepared by Technical Committee ISO/TC 2, *Fasteners*, Subcommittee SC 7, *Reference Standards for fasteners (mainly covering terminology, dimensioning, sizes and tolerancing)*.

This second edition cancels and replaces the first edition (ISO 885:1976), which has been technically revised.