

First edition  
2001-04-01

---

---

## **Destructive tests on welds in metallic materials — Hardness testing —**

### **Part 1: Hardness test on arc welded joints**

*Essais destructifs des soudures sur matériaux métalliques — Essais de dureté —*

*Partie 1: Essai de dureté des assemblages soudés à l'arc*



Reference number  
ISO 9015-1:2001(E)

© ISO 2001

This is a preview of "ISO 9015-1:2001". [Click here to purchase the full version from the ANSI store.](#)

**PDF disclaimer**

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

© ISO 2001

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Case postale 56 • CH-1211 Geneva 20  
Tel. + 41 22 749 01 11  
Fax + 41 22 749 09 47  
E-mail [copyright@iso.ch](mailto:copyright@iso.ch)  
Web [www.iso.ch](http://www.iso.ch)

Printed in Switzerland

This is a preview of "ISO 9015-1:2001". [Click here to purchase the full version from the ANSI store.](#)

## Contents

	Page
Foreword.....	iv
1 Scope .....	1
2 Normative references .....	1
3 Principle.....	1
4 Symbols and terms.....	2
5 Preparation of test specimens .....	2
6 Test procedure.....	2
7 Test results.....	4
8 Test report .....	4
Annex A (informative) Example of a test report for hardness testing (R) on welded joints.....	13
Annex B (informative) Example of a test report for hardness testing (E) on welded joints.....	14

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this part of ISO 9015 may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

International Standard ISO 9015-1 was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 5, *Testing and inspection of welds*.

ISO 9015 consists of the following parts, under the general title *Destructive tests on welds in metallic materials — Hardness testing*:

- *Part 1: Hardness test on arc welded joints*
- *Part 2: Microhardness testing of welded joints*

Annexes A and B of this part of ISO 9015 are for information only.