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First edition
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7/24 taper spindle noses for automatic tool changers —

Part 1:

Dimensions and designation of spindle noses of forms S and SF

*Nez de broches à conicité 7/24 pour changement automatique
d'outils —*

Partie 1: Dimensions et désignation des nez de broches de formes S et SF



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Foreword

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Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 9270-1 was prepared by Technical Committee ISO/TC 29, *Small tools*.

This first edition, together with ISO 9270-2, cancels and replaces (ISO 9270:1992), which has been technically revised to take into account the new tool shanks with 7/24 taper for automatic tool changers defined in ISO 7388-1.

ISO 9270 consists of the following parts, under the general title *7/24 taper spindle noses for automatic tool changers*:

- *Part 1: Dimensions and designation of spindle noses of forms S and SF*
- *Part 2: Dimensions and designation of spindle noses of forms J and JF*