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Fourth edition  
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# ISO general purpose metric screw threads — Tolerances —

## Part 1: Principles and basic data

*Filetages métriques ISO pour usages généraux — Tolérances —  
Partie 1: Principes et données fondamentales*



Reference number  
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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2. [www.iso.org/directives](http://www.iso.org/directives)

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The committee responsible for this document is ISO/TC ISO 965-1 was prepared by Technical Committee ISO/TC 1, *Screw Threads*.

This fourth edition cancels and replaces the third edition (ISO 965-1:1998), which has been technically revised. It also incorporates the Technical Corrigendum ISO 965-1:1998/Cor.1:2009.

ISO 965 consists of the following parts, under the general title *ISO general purpose metric screw threads — Tolerances*:

- *Part 1: Principles and basic data*
- *Part 2: Limits of sizes for general purpose external and internal screw threads — Medium quality*
- *Part 3: Deviations for constructional screw threads*
- *Part 4: Limits of sizes for hot-dip galvanized external threads to mate with internal screw threads tapped with tolerance position H or G after galvanizing*
- *Part 5: Limits of sizes for internal screw threads to mate with hot-dip galvanized external screw threads with maximum size of tolerance position h before galvanizing*