



ISO 965-5

ISO general purpose metric screw threads — Tolerances —

Part 5:
Limits of sizes for internal threads to mate with hot-dip galvanized external threads with maximum size of tolerance position h before galvanizing

Filetages métriques ISO pour usages généraux — Tolérances —

Partie 5: Dimensions limites pour filetages intérieurs pour assemblages avec des filetages extérieurs galvanisés à chaud de position de tolérance maximale h avant galvanisation

**Second edition
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ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

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Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 General	1
5 Fundamental deviations	2
6 Limits of sizes	2
7 Designation	4
Bibliography	5

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This document was prepared by Technical Committee ISO/TC 1, *Screw threads*.

This second edition cancels and replaces the first edition (ISO 965-5:1998), which has been technically revised. It also incorporates the amendment ISO 965-5:1998/Amd.1:2021.

The main changes are as follows:

- in [Clauses 1](#) and [5](#), including [Table 1](#), “limit deviations” has been replaced by “fundamental deviations”;
- in [Table 1](#), a small pitch 1 has been added for the tolerance position AZ, and two pitches (1,25 and 1,5) have been deleted for the tolerance position AX;
- in [Table 2](#), the large nominal diameters (from 68 mm to 100 mm) and the two small nominal diameters (6 mm and 7 mm) have been added;
- in [Table 3](#), the large nominal diameters (from 68 mm to 100 mm) have been added, and two small nominal diameters (8 mm and 10 mm) have been deleted;
- in [Tables 2](#) and [3](#), the minimum major diameter columns have been deleted, respectively.

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