

First edition
2005-01-15

Conformity assessment — General requirements for peer assessment of conformity assessment bodies and accreditation bodies

Évaluation de la conformité — Exigences générales relatives à l'évaluation par des pairs des organismes d'évaluation de la conformité et des organismes d'accréditation

Reference number
ISO/IEC 17040:2005(E)



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Published in Switzerland

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Foreword

ISO (the International Organization for Standardization) and IEC (the International Electrotechnical Commission) form the specialized system for worldwide standardization. National bodies that are members of ISO or IEC participate in the development of International Standards through technical committees established by the respective organization to deal with particular fields of technical activity. ISO and IEC technical committees collaborate in fields of mutual interest. Other international organizations, governmental and non-governmental, in liaison with ISO and IEC, also take part in the work. In the field of conformity assessment, the ISO Committee on conformity assessment (CASCO) is responsible for the development of International Standards and Guides.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

Draft International Standards are circulated to the national bodies for voting. Publication as an International Standard requires approval by at least 75 % of the national bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO/IEC 17040 was prepared by the ISO *Committee on conformity assessment* (CASCO).

It was circulated for voting to the national bodies of both ISO and IEC, and was approved by both organizations.

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Introduction

Peer assessment has been used for many years as a means of deciding upon whom to admit to a particular group of equals or peers. Membership of a professional institution, for example, can be decided by using a process that the existing members have established, involving the setting of requirements for membership and the assessment of candidates for conformity with those requirements. In the field of conformity assessment, groups of bodies conducting the same type of work, for example testing or accreditation, have used peer assessment in order that the work of each body can be assessed and found acceptable to all the other bodies.

The global economy has accelerated the need for mutual recognition amongst accreditation and conformity assessment bodies. Each group has developed a form of peer assessment appropriate to its activities. It became apparent when reviewing the methods used by the different groups that there were many aspects in common. It was felt that there would be benefits in creating an International Standard that gave generic requirements for an effective peer assessment process, while leaving it open to individual groups to adopt specific measures appropriate to their individual fields of activities.

This International Standard is intended to be used by groups of peers performing any conformity assessment activity (e.g. conformity assessment bodies, accreditation bodies). Such groups of peers have been described in various ways, and are called agreement groups in ISO/IEC Guide 68. That is not to say that other groups in different fields of work cannot use the peer assessment process. However, such groups would need to adopt suitable organizational and managerial arrangements to provide the right conditions for the peer assessment process to be carried out to the best effect. As a result, each group can achieve its desired outcomes with the expenditure of less resources.

This International Standard is also intended to enhance the confidence of those who use or depend upon the results of conformity assessment that the work is being conducted in a competent and proper manner.

In this International Standard a generic peer assessment process is illustrated in Figure 1.

The model shown in Figure 1 separates aspects of the peer assessment process that are covered in this International Standard. It starts with the presumption that there is a prospective applicant to join an agreement group. It is assumed that an agreement group exists, and that this group has some criteria or requirements that have to be met in order for a body to join. These aspects are not covered by this International Standard but are for the specific agreement group to decide for themselves, as are the decision on membership of the group and any appeal on that decision. The bulk of this International Standard focuses on the steps to be used within the peer assessment process, and only makes non-process requirements where absolutely necessary. It can be used in conjunction with ISO/IEC Guide 68, and for the peer assessment process that may be required in either regulatory or voluntary fields of conformity assessment.

The nature of a peer assessment is determined by the goal of the agreement group and the use to which the outcome of the peer assessment process will be applied. The goal of the agreement group could be one or more of the following:

- a) conformity of bodies with specified requirements;
- b) equivalence of results among bodies;
- c) acceptance of results from one body by other bodies for use in their conformity assessment activities.

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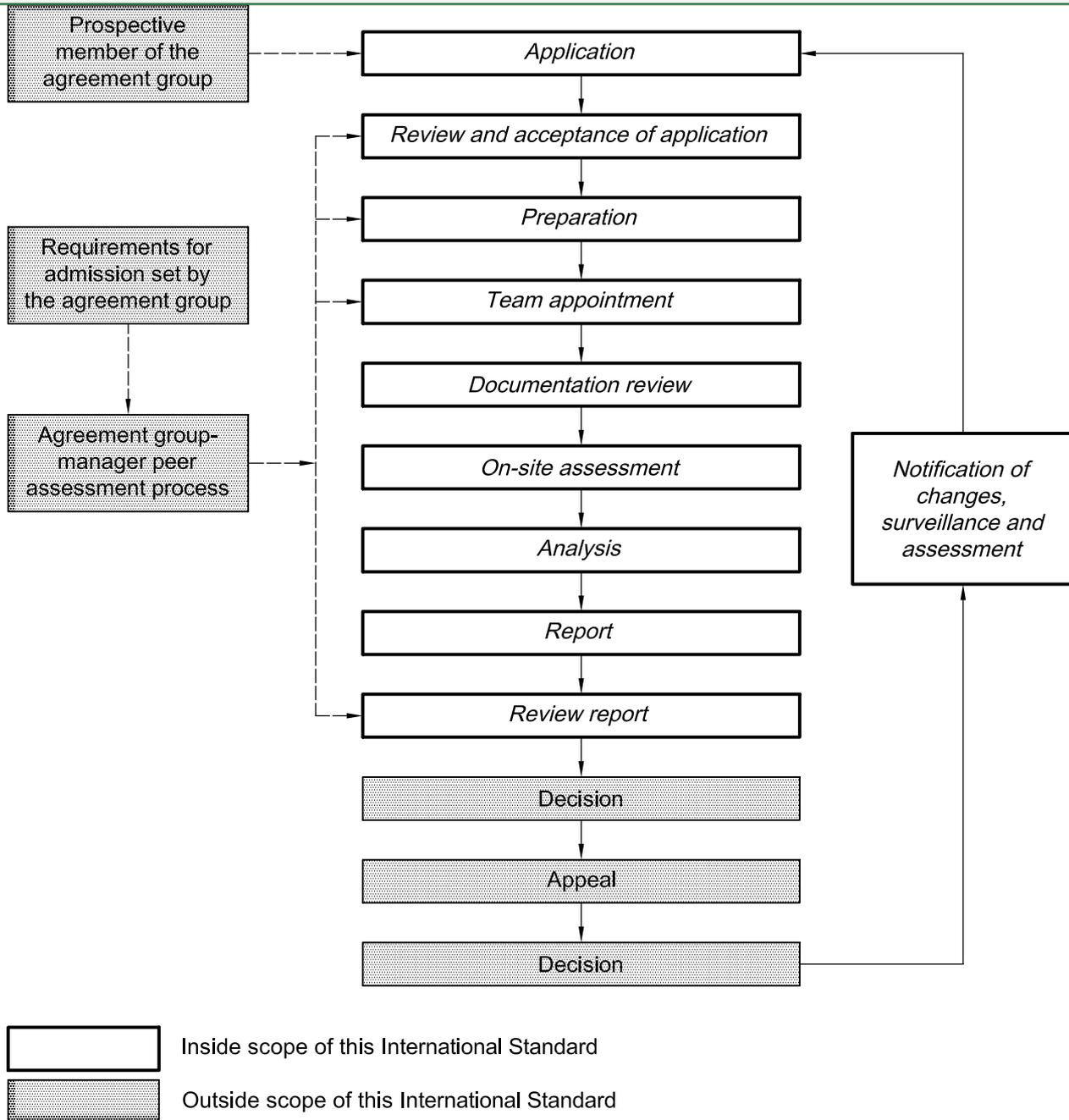


Figure 1 — Generic peer assessment process