
Conformity assessment — Requirements and recommendations for content of a third-party audit report on management systems

Évaluation de la conformité — Exigences et recommandations pour le contenu d'un rapport d'audit tierce partie de systèmes de management

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

In other circumstances, particularly when there is an urgent market requirement for such documents, a technical committee may decide to publish other types of document:

- an ISO Publicly Available Specification (ISO/PAS) represents an agreement between technical experts in an ISO working group and is accepted for publication if it is approved by more than 50 % of the members of the parent committee casting a vote;
- an ISO Technical Specification (ISO/TS) represents an agreement between the members of a technical committee and is accepted for publication if it is approved by 2/3 of the members of the committee casting a vote.

An ISO/PAS or ISO/TS is reviewed after three years in order to decide whether it will be confirmed for a further three years, revised to become an International Standard, or withdrawn. If the ISO/PAS or ISO/TS is confirmed, it is reviewed again after a further three years, at which time it must either be transformed into an International Standard or be withdrawn.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO/TS 17022 was prepared by the ISO *Committee on conformity assessment (CASCO)*.

It was circulated for voting to the national bodies of both ISO and IEC, and was approved by both organizations.

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Introduction

This Technical Specification contains requirements and recommendations for the content of a third-party management system certification audit report that meets the needs and expectations of interested parties (audit clients, certification bodies, accreditation bodies and other potential users).

This Technical Specification has been developed to achieve a basic level of consistency and information in the content of third-party management system certification audit reports, thus increasing the credibility in the work of the audit team and certification process.

Although the audit client and the certification body are the primary users of the audit report, the content of audit reports are required to satisfy the needs of other interested parties. The following are examples of other possible users or interested parties of the information contained in audit reports:

- accreditation body;
- regulatory authority;
- scheme owner.

The audit report is intended to provide the information necessary to satisfy the needs of interested parties.

In this regard an interested party might need to know, amongst other things, the following:

- a) whether the management system conforms to the specified requirements;
- b) any nonconformities and areas of concern;
- c) any opportunities for improvement;
- d) any strengths and weaknesses;
- e) information for future audit planning;
- f) areas that require follow-up;
- g) additional information required for a decision regarding certification.

In this Technical Specification, the following verbal forms are used:

- “shall” indicates a requirement;
- “should” indicates a recommendation;
- “may” indicates a permission;
- “can” indicates a possibility or a capability.

Further details can be found in the ISO/IEC Directives, Part 2.